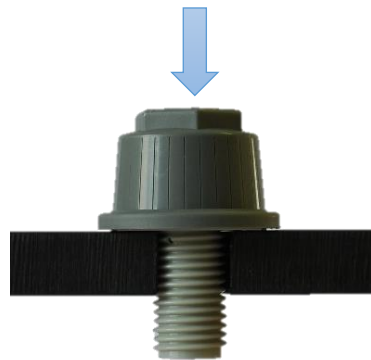


FILTER NOZZLE + DPI VALVE



Insert the Nozzle into the hole from the top side of the plate and block it



Check holes in the plate!
Make sure the hole is suitable for the Nozzle's thread



Screw the valve DPI from the bottom and keep the nozzle blocked



Check plate thickness!
Make sure the Nozzle thread will be not too long.
Thread = plate THK + 30



Screw the Nozzle from the top and keep the valve blocked

Torque setting 5.0 Nm
Screwing speed less than 400 rpm



Check the assembly!
The Nozzle will not have to move and have to join perfectly with the plate

SUGGESTED DEVICES

CHTW TORQUE SCREWDRIVER
CHTC TORQUE SCREWDRIVER

