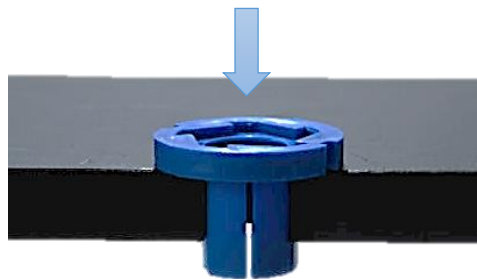


FILTER NOZZLE + EXPANDING BOLT TS

1

Insert the TS expansion bolt into the hole from the top side of the plate and block it



Check holes in the plate!  
Hole for expansion Bolt TS range 28,0 - 28,5 mm

2

Introduce the Nozzle's stem into TS expansion bolt and screw it

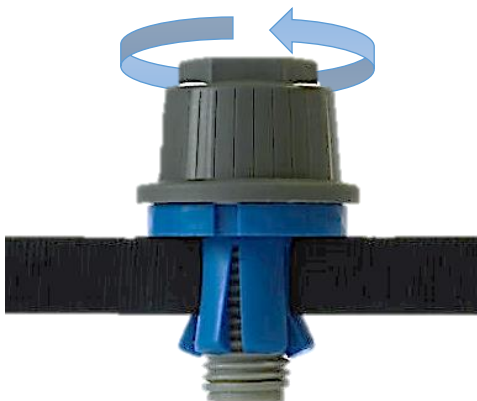


Check plate thickness!  
Each thk requires the right expansion Bolt TS (TS1-TS2-TS3-TS4)

SUGGESTED DEVICES  
CHDX LOCKING WRENCH

3

Torque setting 5.0 Nm  
Screwing speed less than 400 rpm



Check the assembly!  
The bolt will not have to move and have to join perfectly with the plate

SUGGESTED DEVICES  
CHTW TORQUE SCREWDRIVER  
CHTC TORQUE SCREWDRIVER

